SECTION 15
Intermediate connections located at the pendant arm attachment point.

NOTE: THIS WIRING DIAGRAM APPLICABLE TO CTR-0235 Rev.B AND CTR-0285 Rev.A AND ABOVE.
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USE FOR DATC, WASH DOWN AND COOLANT THROUGH SPINDLE OPTIONS.
NOTE: 1. SET SW1 TO THE AUTO START POSITION - #4 ON.
2. TO GAIN ACCESS TO SW1 REMOVE OMI WINDOW AND LABEL.
3. INSTALL FOLLOWING ELEMENTS ON 1100-1 BOARD:
   - FUSES AGC-2 - F10, F29, F40
   - SOLID STATE RELAYS (BLACK) - K16, K31
   - CIRCUIT BREAKER 2.5A - CB1
4. TO ACTIVATE THE PROBES USE THE FOLLOWING COMMANDS:
   - MP12 PROBE - M64, M66
   - TS 27 PROBE - M65.
NOTE:
1. INSTALL FUSE F11 (2A) AND SOLID
STATE RELAY K17 ON 21101 BOARD.
2. INSTALL JUMPER ON 4th AXIS AMPLIFIER IN
JS BETWEEN +LIMIT & -LIMIT (20AWG.RED).